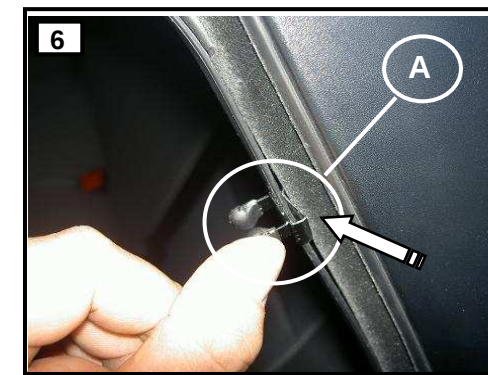
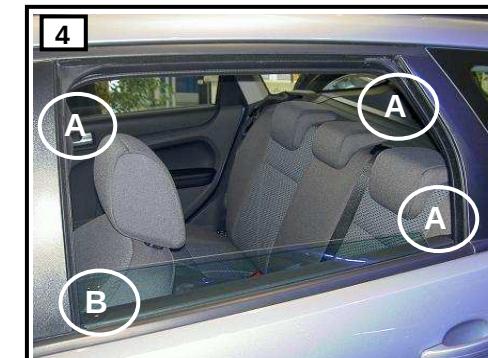
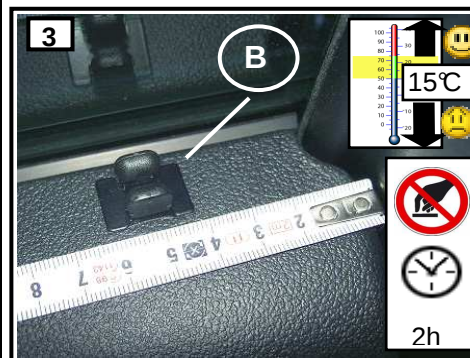
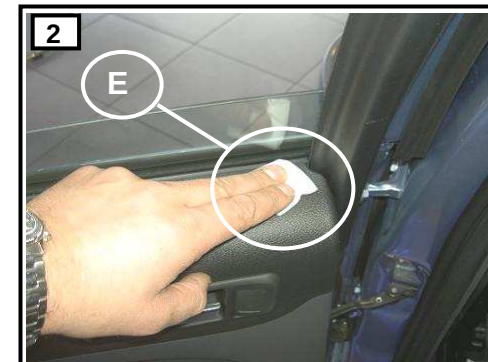
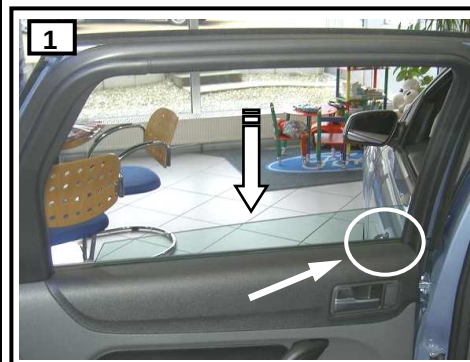
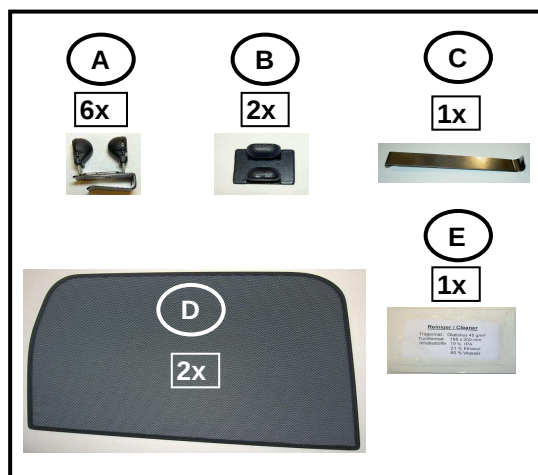




| Part | Part name                | QTY |
|------|--------------------------|-----|
| A    | Clip                     | 6   |
| B    | Clip                     | 2   |
| C    | Hilfswerkzeug / Tool     | 1   |
| D    | Sonniboy Tür hinten L&R  | 2   |
| E    | Reinigungstuch / Cleamer | 1   |





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Sonniboy Ford Focus II, Türen hinten, L + R

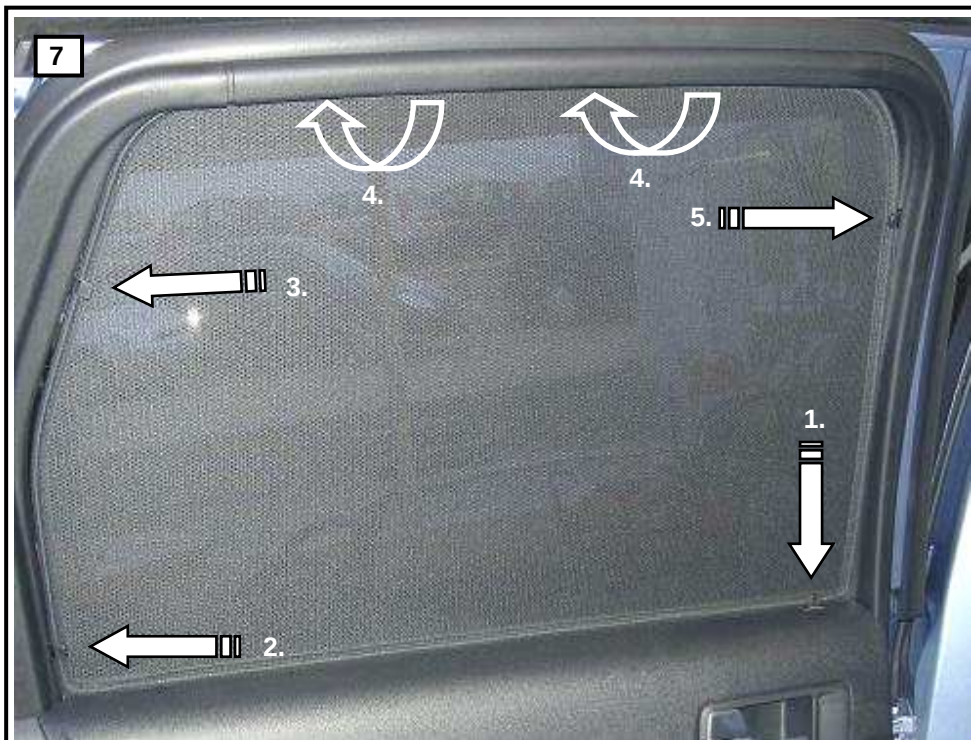
Artikel-Nr.0078117A



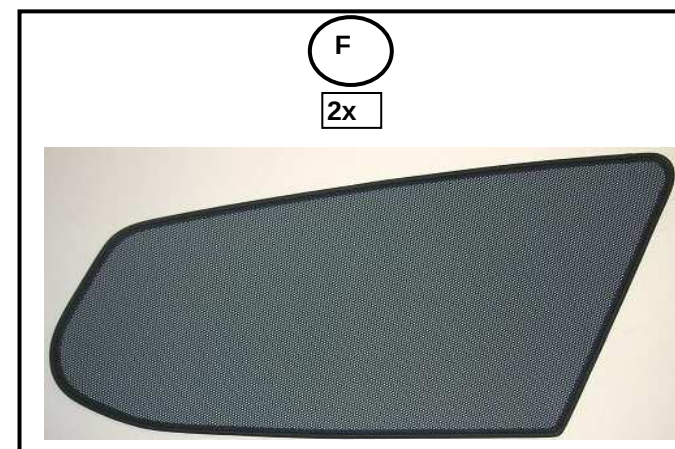
2/4

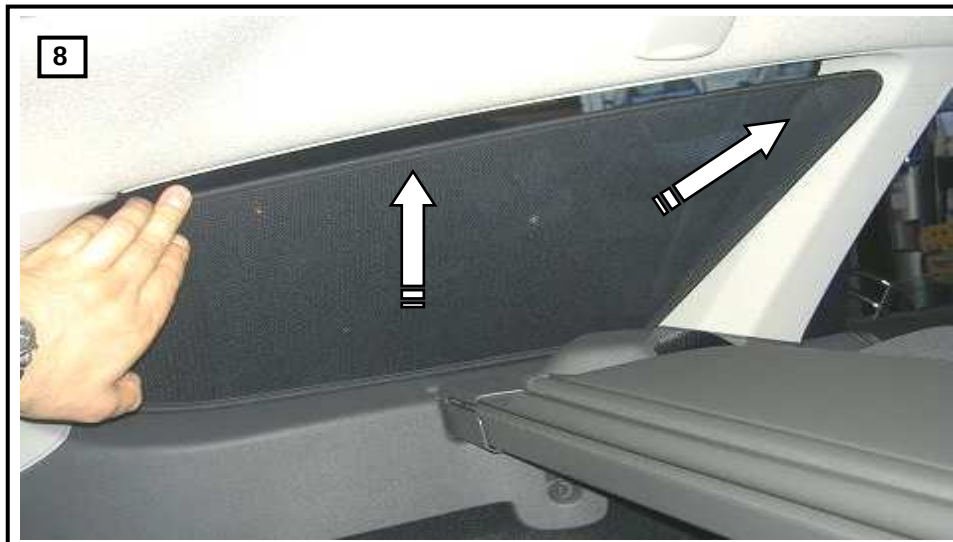
Sonniboy Ford Focus II, kleines Seitenfenster, L + R

Artikel-Nr.0078117B

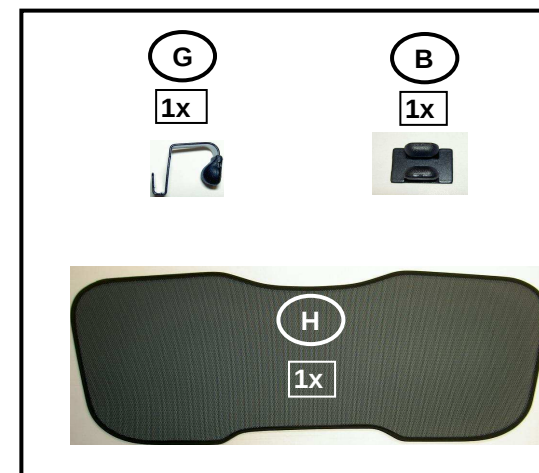


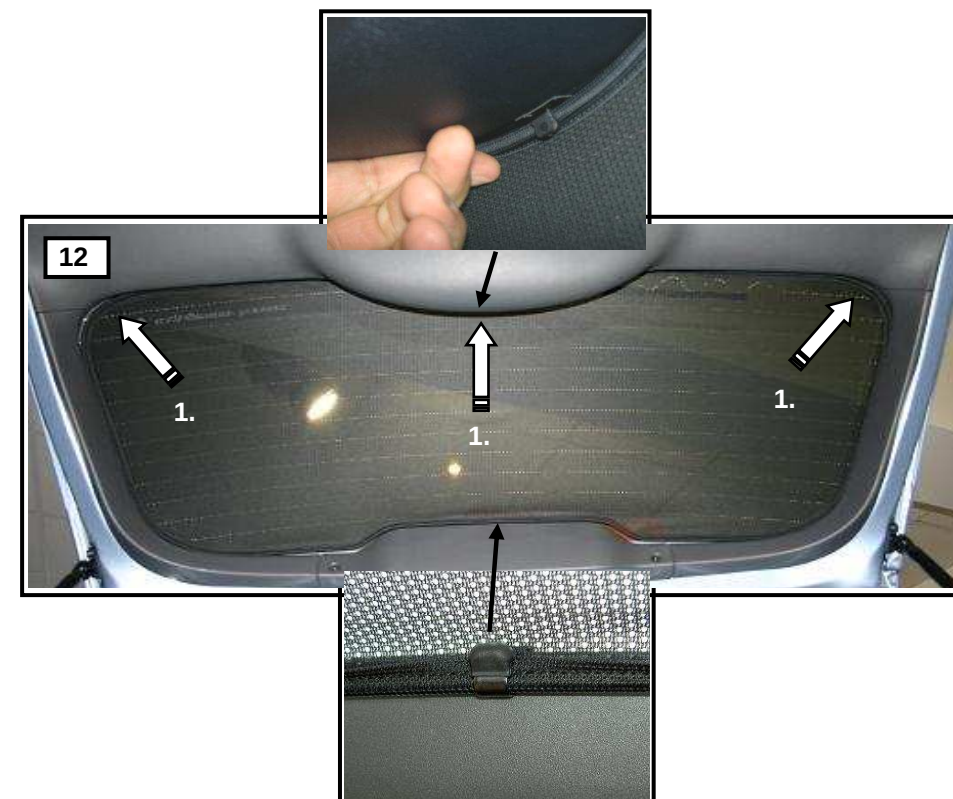
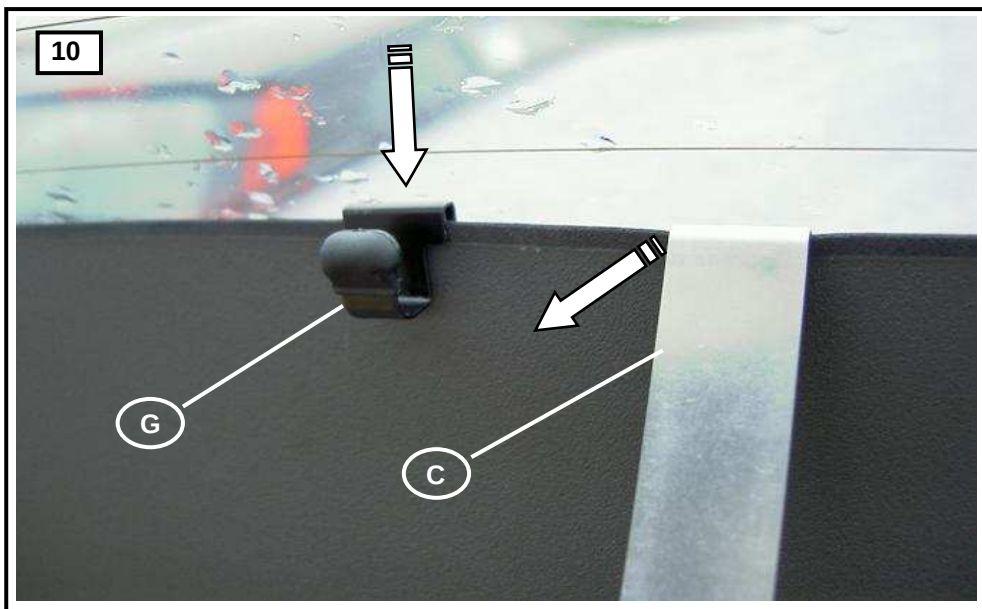
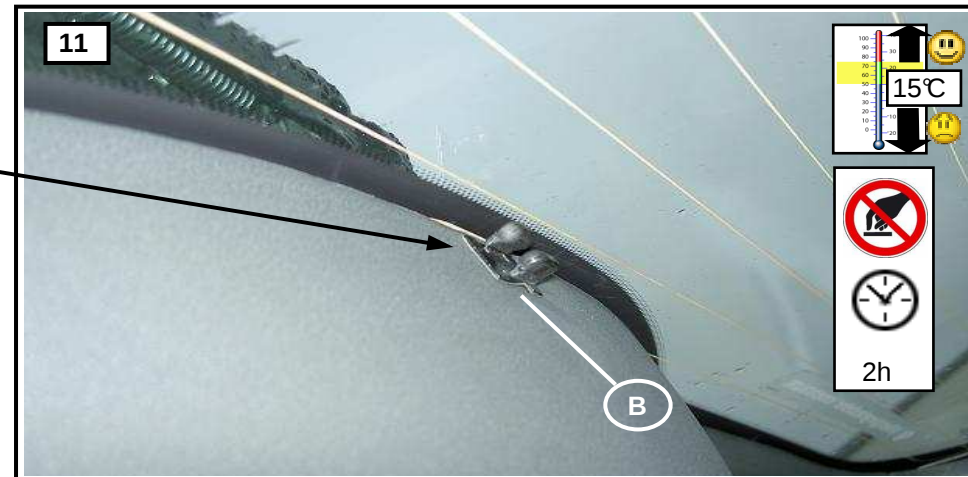
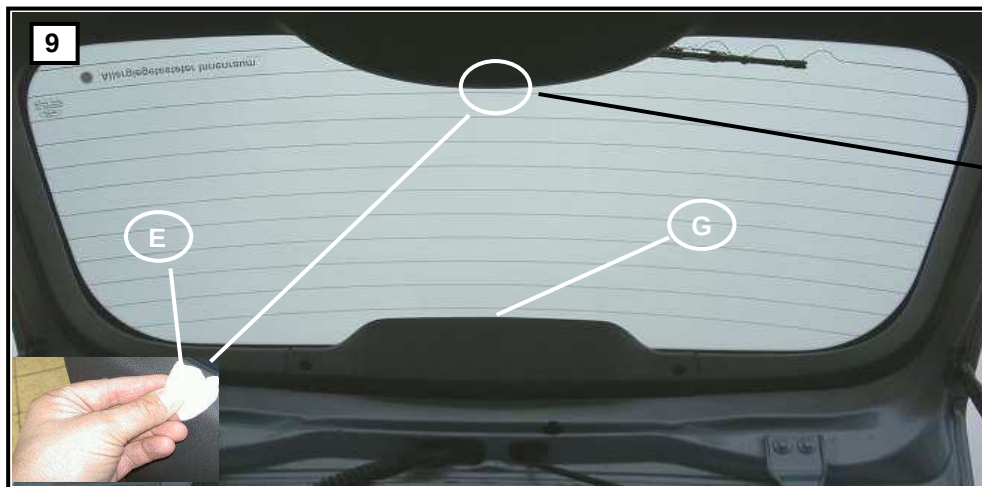
| Part | Part name                     | QTY |
|------|-------------------------------|-----|
| F    | Sonniboy kl.Seitenscheibe L&R | 2   |

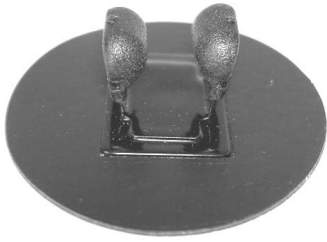




| Part | Part name            | QTY |
|------|----------------------|-----|
| B    | Clip                 | 1   |
| G    | Clip                 | 1   |
| H    | Sonniboy Heckscheibe | 1   |



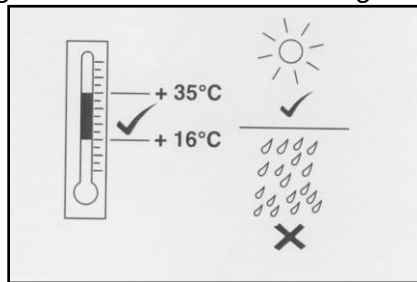




## Hinweise zur Vermeidung von Fehlern beim Kleben

### ***Recommendations for the prevention of errors during gluing***

- Die zu verklebenden Oberflächen müssen sauber, trocken, fett- und staubfrei sein  
*The surfaces must be clean, dry, grease- and dust free*
- Silikonhaltiges Cockpitspray ist unbedingt zu vermeiden  
*Cockpit spray which contains silicone has absolutely to be avoided*
- Nach dem Reinigen mit dem Reinigungstuch darf erst nach vollständigen Abtrocknen verklebt werden  
*To be used only after complete drying and cleaning with cleaning cloth*
- Die Oberflächentemperatur der Klebefläche soll während des Aushärtezeitraums (24 bis 48 Stunden) nicht unterhalb von 16°C und oberhalb von 35°C liegen. Direkte Sonneneinstrahlung ist im Aushärtezeitraum zu vermeiden  
*The surface temperature of the adhesive surface during curing time (24 to 48 hours) should not be below 16°C and not over 35°C. Direct sunlight should be avoided during curing time*



- Der Klebhalter sollte beim Ankleben mindestens 30 Sekunden fest angedrückt werden  
*The adhesive holders should be pressed firmly for 30 seconds during gluing.*
- Die vollständige Klebekraft wird erst nach 48 Stunden erreicht  
*Full adhesion is reached after 48 hours only*
- Der Sonnenschutz darf erst nach Erreichen der vollständigen Klebekraft eingebaut werden und muss spannungsfrei zwischen den Clips fixiert sein  
*The Sonniboy has to be installed only after reaching the full bond strength and has to be fixed without tension between the clips*

